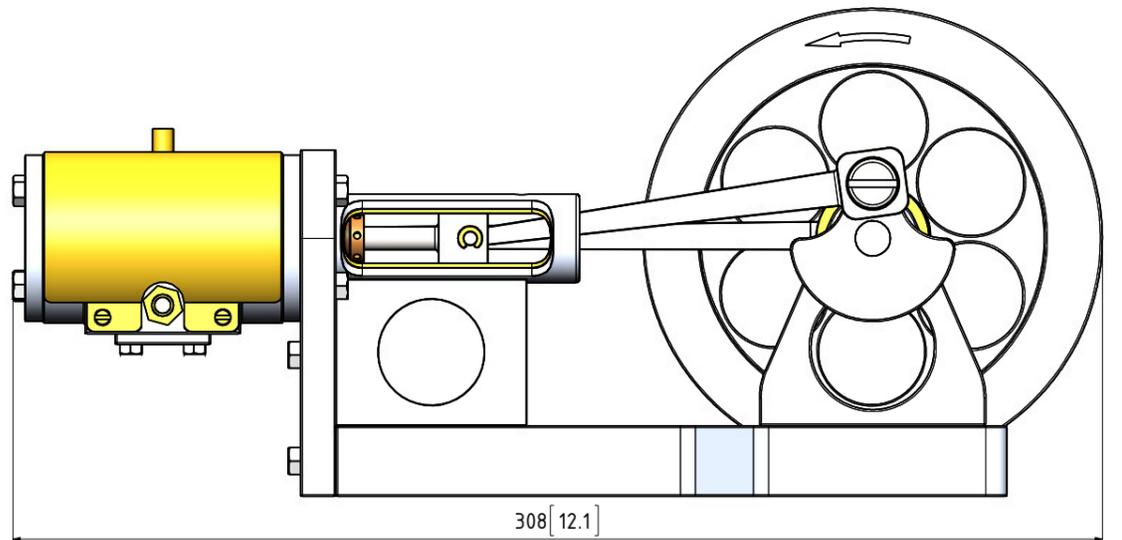
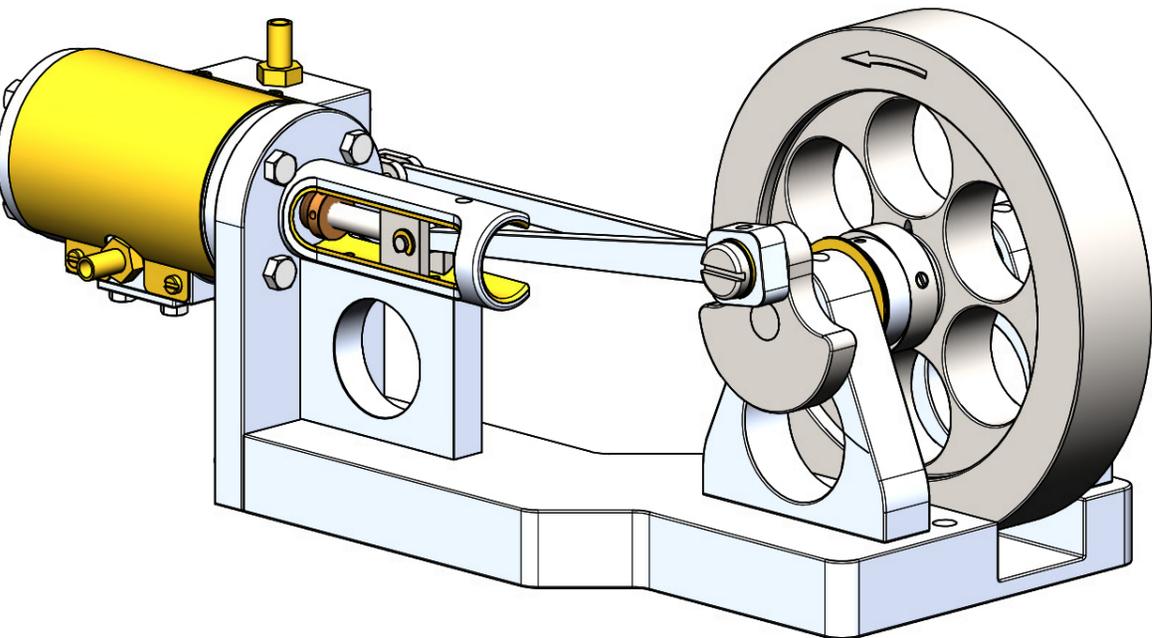


146 [5.7]



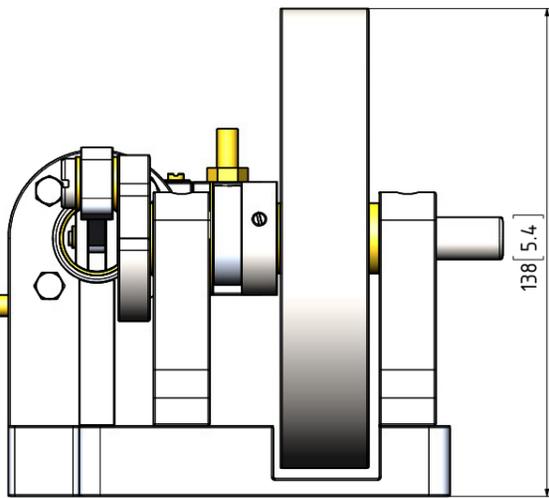
308 [12.1]



NOTES:

0. ALL DRAWINGS ARE IN METRIC MEASUREMENTS
1. ALL ENGINEERING PRACTICES SHALL BE APPLIED WITH REGARDS TO HOLE AND SHAFT TOLERANCES.
2. WHERE SCREWS OR BOLTS ARE USED THE CLEARANCE HOLES SHALL BE APPROXIMATELY 5% TO 8% LARGER THAN THE MATCHING TAPPED HOLE.
3. PREFERABLY ALL TAPPED HOLES AND MATCHING SCREWS AND/OR BOLTS TO BE METRIC FINE (MF)
4. MATERIALS SPECIFIED ON THE DRAWINGS ARE INDICATIVE ONLY. THE BUILDER CAN MAKE HIS/HER OWN MATERIAL CHOICE.
5. N/A
6. ALL CONNECTIONS/JOINTS WHICH HAVE STEAM PRESSURE APPLIED TO IT SHALL BE SILVER/HARD SOLDERED.
7. COMPRESSION SPRINGS ARE DRAWN IN COMPRESSED STATE (CP), UNCOMPRESSED STATE IS APPROX 40% TO 60% LONGER THEN COMPRESSED STATE.
8. WHERE PREFERRED SCREW OR RIVETED CONNECTIONS CAN BE OMITTED AND PARTS CAN BE BONDED TOGETHER BY USING EITHER HIGH STRENGTH GLUE, EPOXY RESIN, OR SOLDER.
9. PARTS WHICH ARE DIRECTLY EXPOSED TO STEAM AND/OR WATER SHOULD BE CONSTRUCTED USING NON-FERROUS OR NON CORROSIIVE MATERIAL SUCH AS BRASS, BRONZE, GUNMETAL, STAINLESS STEEL, COPPER OR MONEL.
10. THE ORDER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED AND THE MODEL IS ASSEMBLED IS ENTIRELY LEFT TO THE BUILDER/MODEL MAKER.
11. ERRORS AND/OR OMISSIONS MAY OCCUR IN THE DRAWINGS, DO NOT HESITATE TO CONTACT ME SO THAT THE ERRORS/OMISSIONS CAN BE RECTIFIED.
12. A COLOUR SCHEME FOR THIS PROJECT IS ENTIRELY LEFT UP TO THE MODEL MAKER.
13. THE MANNER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED IS ENTIRELY LEFT UP TO THE BUILDER.

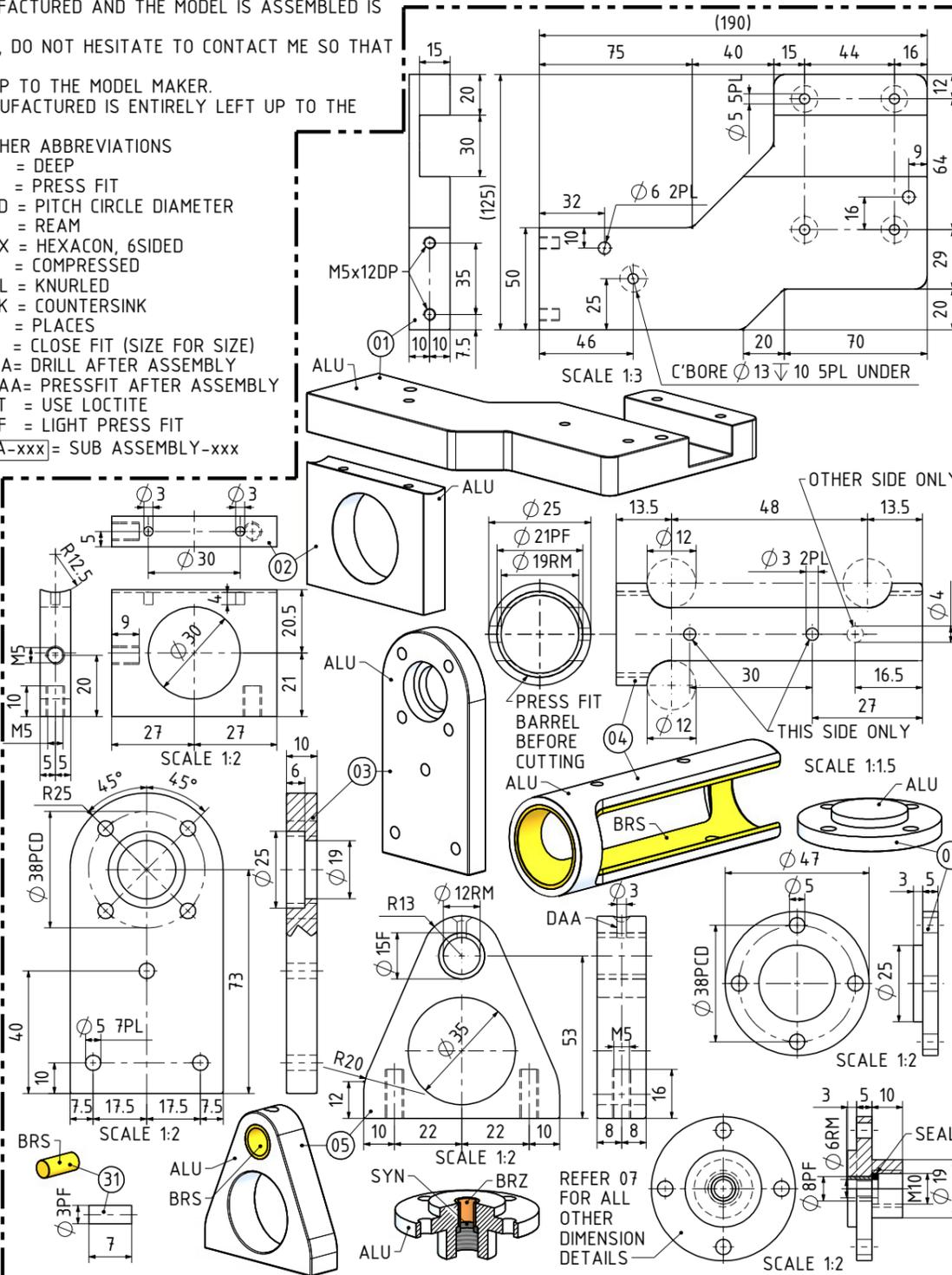
- MATERIAL ABBREVIATIONS:
- ALU = ALUMINIUM OR DURAL(MIN)
  - BRS = BRASS
  - BRZ = BRONZE OR GUNMETAL (BRZ/GM)
  - CI = CAST IRON
  - CU = COPPER
  - GRA = GRAPHITE
  - MS = MILD STEEL/BRIGHT MILD STEEL
  - S/S = SILVER STEEL OR STAINLESS STEEL
  - SPS = SPRING STEEL
  - PEEK= POLYETHER ETHER KETONE
  - SYN = SYNTHETIC MATERIAL SUCH AS VETON, NYLON, TEFLON OR RUBBER
- IN GENERAL SYNTHETIC MATERIALS SHOULD BE ABLE TO WITHSTAND THE HEAT AND PRESSURE(S) APPLIED TO THEM.
- nnn/nnn MEANS THAT EITHER MATERIAL CAN BE USED

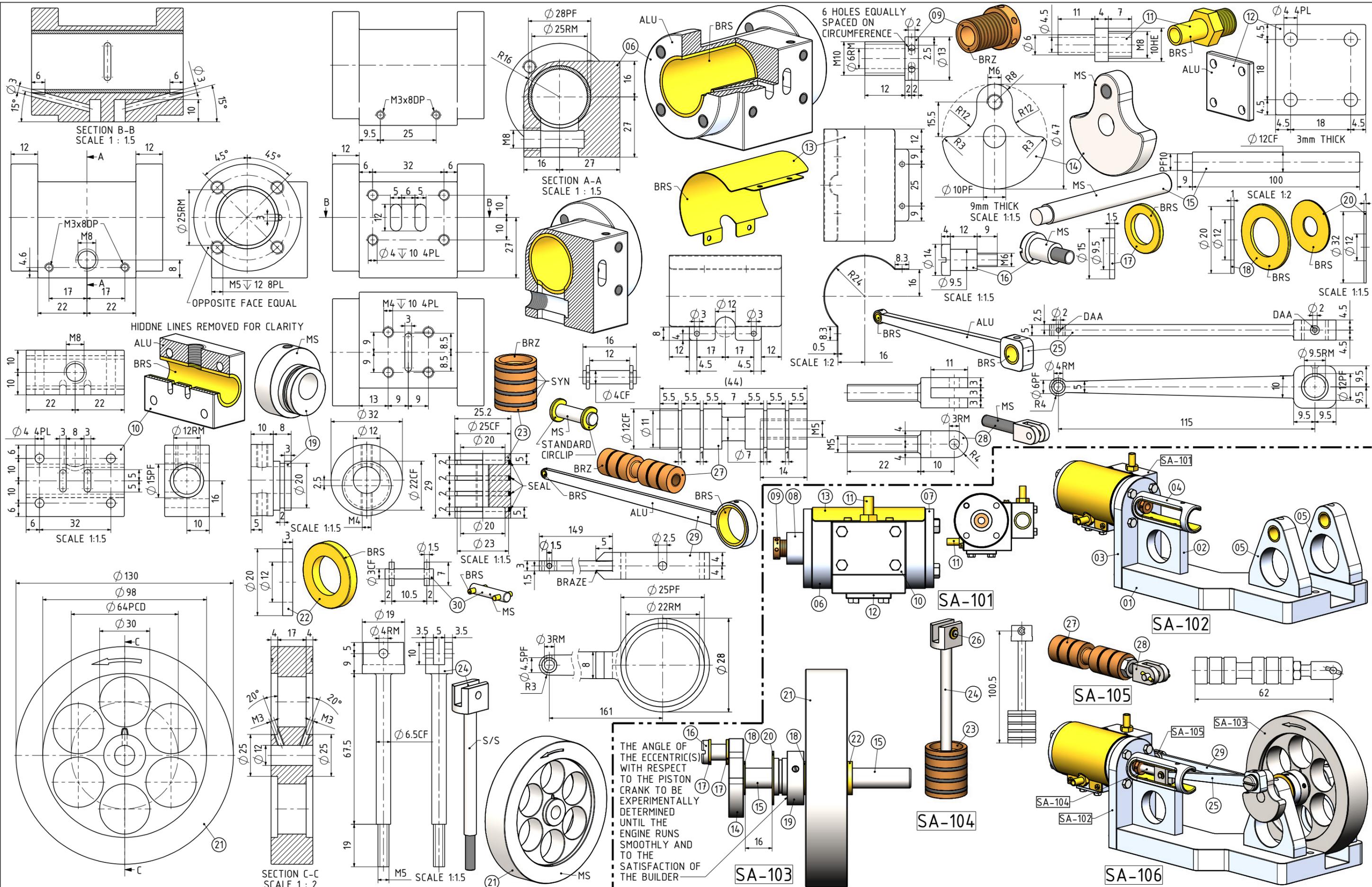


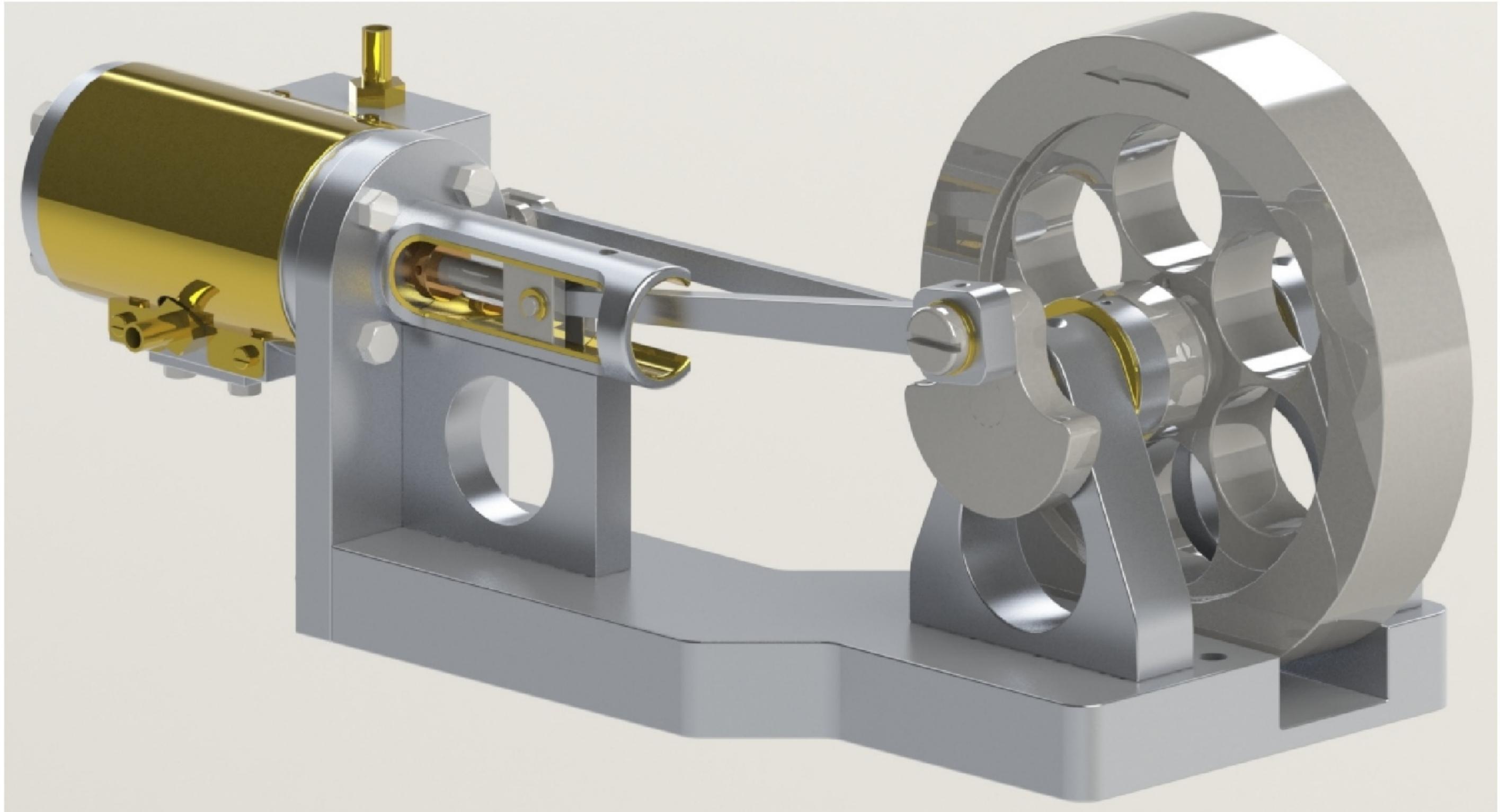
138 [5.4]

- OTHER ABBREVIATIONS
- DP = DEEP
  - PF = PRESS FIT
  - PCD = PITCH CIRCLE DIAMETER
  - RM = REAM
  - HEX = HEXAGON, 6SIDED
  - CP = COMPRESSED
  - KNL = KNURLED
  - CSK = COUNTERSINK
  - PL = PLACES
  - CF = CLOSE FIT (SIZE FOR SIZE)
  - DAA= DRILL AFTER ASSEMBLY
  - PFAA= PRESSFIT AFTER ASSEMBLY
  - LCT = USE LOCTITE
  - LPF = LIGHT PRESS FIT
  - SA-xxx= SUB ASSEMBLY-xxx

QTY.	PART NUMBER
1	EVG-P48-01-BASE PLATE
1	EVG-P48-02-CROSSHEAD GUIDE SUPPORT PLATE
1	EVG-P48-03-CYLINDER SUPPORT PLATE
1	EVG-P48-04-CROSSHEAD GUIDE
2	EVG-P48-05-CRANKSHAFT BEARING SUPPORT BLOCK
1	EVG-P48-06-CYLINDER BLOCK
1	EVG-P48-07-CYLINDER FRONT COVER
1	EVG-P48-08-CYLINDER REAR COVER
1	EVG-P48-09-PISTON ROD PACKNUT
1	EVG-P48-10-VALVE CHEST
2	EVG-P48-11-STEAM INLET PIPE
1	EVG-P48-12-EXHAUST HOLE COVER
1	EVG-P48-13-CYLINDER LAGGING
1	EVG-P48-14-CRANK PLATE
1	EVG-P48-15-CRANK SHAFT
1	EVG-P48-16-CRANK PIN
2	EVG-P48-17-CRANK PIN SPACER
2	EVG-P48-18-CRANK SHAFT SPACER
1	EVG-P48-19-ECCENTRIC SHEAVE
1	EVG-P48-20-ECCENTRIC SHEAVE SPACER
1	EVG-P48-21-FLYWHEEL
1	EVG-P48-22-FLYWHEEL SPACER
1	EVG-P48-23-PISTON
1	EVG-P48-24-PISTON ROD
1	EVG-P48-25-CON-ROD
1	EVG-P48-26-CON-ROD PIN
1	EVG-P48-27-POPPET VALVE
1	EVG-P48-28-POPPET VALVE CLEVIS
1	EVG-P48-29-ECCENTRIC STRAP
1	EVG-P48-30-VALVE CLEVIS PIN
2	EVG-P48-31-CROSSHEAD GUIDE LOCATING PIN
4	EVG-P48-M3x5 PAN HEAD SCREW
2	EVG-P48-M3x7 GRUB SCREW
2	EVG-P48-M4x10 GRUB SCREW
4	EVG-P48-M4x10 HEX BOLT
4	EVG-P48-M4x28 HEX BOLT
1	EVG-P48-M5 NUT
4	EVG-P48-M5x15 HEX BOLT
4	EVG-P48-M5x20 HEX BOLT
8	EVG-P48-M5x25 HEX BOLT







NOTES: THE ORIGINAL DRAWINGS AND ARTICLE OF THIS ENGINE WERE BY ELMER VERBURG AND PUBLISHED IN A BOOK AS CHAPTER 48. THE ORIGINAL DRAWINGS WERE POSTED ON: WWW.JOHN-TOM.COM (THIS ENGINE IS 2 TIMES LARGER THAN THE ORIGINAL)

TITLE  
**1 CYLINDER HORIZONTAL UNA-FLOW STEAM ENGINE.**

DRAWING CONTENTS  
**RENDERED PICTURE**

PROJECT No 10-48-00  
**JDW DRAUGHTING SERVICES**  
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 NEW ZEALAND. PHONE: 0064 09 2988815. MOB: 0211791000  
 E-MAIL: dewaal@xtra.co.nz.

PROJECTION  
  
**JDWDS**  
 DATE APRIL-2016  
 SHEET: 03 OF 03

MODEL SCALE: 1:1  
 DWG SCALE: 1:1 @A3 OR AS SHOWN  
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**A3 No: EVG-P48-03**